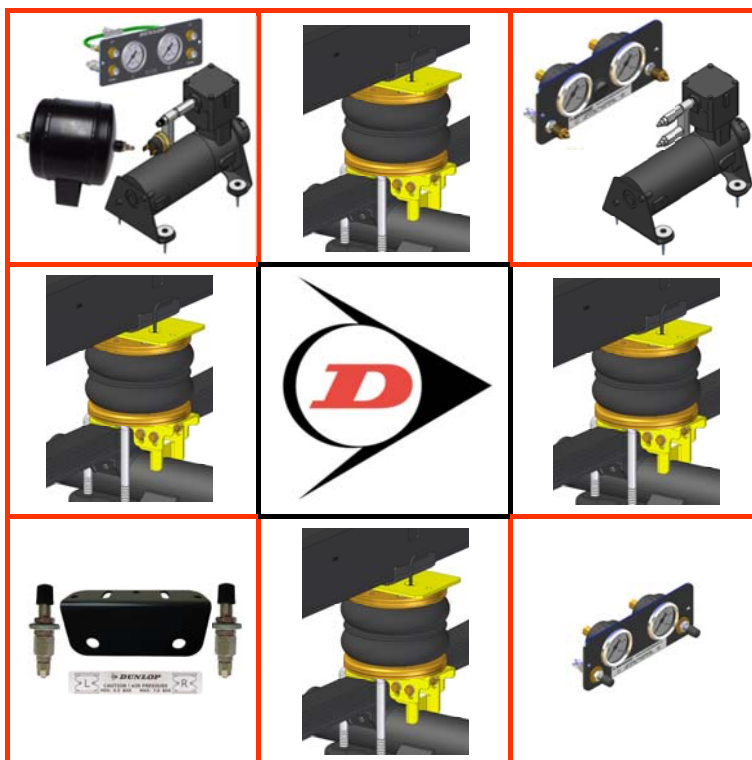


# Installation Manual

## L.HI.L16.C.M

Toyota Hilux

AN120 - AN130, 2015 - present





Toyota Hilux

## L.HI.L16.C.M

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## **1. FOREWORD**

This manual provides instructions for the installation of an auxiliary air suspension kit, developed specifically for the Toyota Hilux since 2016. To ensure correct installation of the kit, it is strongly recommended that these instructions are read thoroughly before commencing any installation work. Installation should only be carried out by a suitably qualified mechanic or specialist installation facility. DSC Nederland will not accept any responsibility for faults or defects arising from incorrect installation, which automatically renders the guarantee invalid.

### **IMPORTANT : Manufacturer's Declaration Form**

A manufacturer's declaration form is provided with your kit. Following installation of the kit please ensure that this form is completed, signed by a qualified fitter and a copy is returned to DSC Nederland by post, fax or e-mail. Our e-mail address is: [info@dunlopsystems.nl](mailto:info@dunlopsystems.nl)

## 2. INTRODUCTION

Thank you for choosing a Dunlop auxiliary air suspension kit from the range offered by *DSC Nederland*. Auxiliary air suspension is fitted in tandem with the standard steel springs of the vehicle suspension, and provides enhancements in terms of both the stability of the vehicle and the comfort of the passengers...

### Vehicle Levelling

Simply by varying the air pressure in the springs, the vehicle can be levelled both front-to-rear and side-to-side. Keeping the vehicle level optimises stability, ensures correct headlamp beam distribution and reduces tyre wear arising from uneven distribution of weight.

### Straight Line Stability

Straight line stability is greatly increased at higher speeds, and when subjected to buffeting from cross-winds or large overtaking vehicles.

### Reduced Body Roll

Body roll when cornering or negotiating roundabouts is significantly reduced.

### Fatigue Reduction and Wear Compensation

Suspension fatigue is reduced, so helping to prevent leaf springs from sagging under repeated or constant loading. Any sagging already present can be compensated-for. This is a particular benefit for motorhomes, which are always fully laden.

### Ride Comfort

Air springs help to absorb shock loads from uneven road surfaces, therefore general ride quality is much improved.

### 3. VERY IMPORTANT NOTES



#### Gross Vehicle Weight (GVW)

Air assist kits are not in themselves designed to increase the gross vehicle weight (GVW) rating of a vehicle. They do not legally allow for carriage of a load greater than the carrying capacity stated on the data plate of the vehicle.

Do not exceed the maximum load specified by the vehicle manufacturer...

- ◆ to avoid compromising passenger safety
- ◆ to prevent possible damage to the vehicle
- ◆ for legal reasons

#### Vehicle Upgrading

Despite the above words of caution, it is possible to upgrade the weight rating of your vehicle. This must be carried-out by a specialist supplier that will...

- ◆ carry out any necessary modifications in addition to fitting the air assist kit
- ◆ complete documentation as necessary to inform the Vehicle and Operator Services Agency (VOSA) – a mandatory requirement
- ◆ supply and fit a new weight plate to replace the original plate supplied with the vehicle

This process applies to United Kingdom registered vehicles. The process in other countries may be different.

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#### Safety Guidance Note

The following very useful guidance note is available for free download from the *Health and Safety Executive (HSE)*...

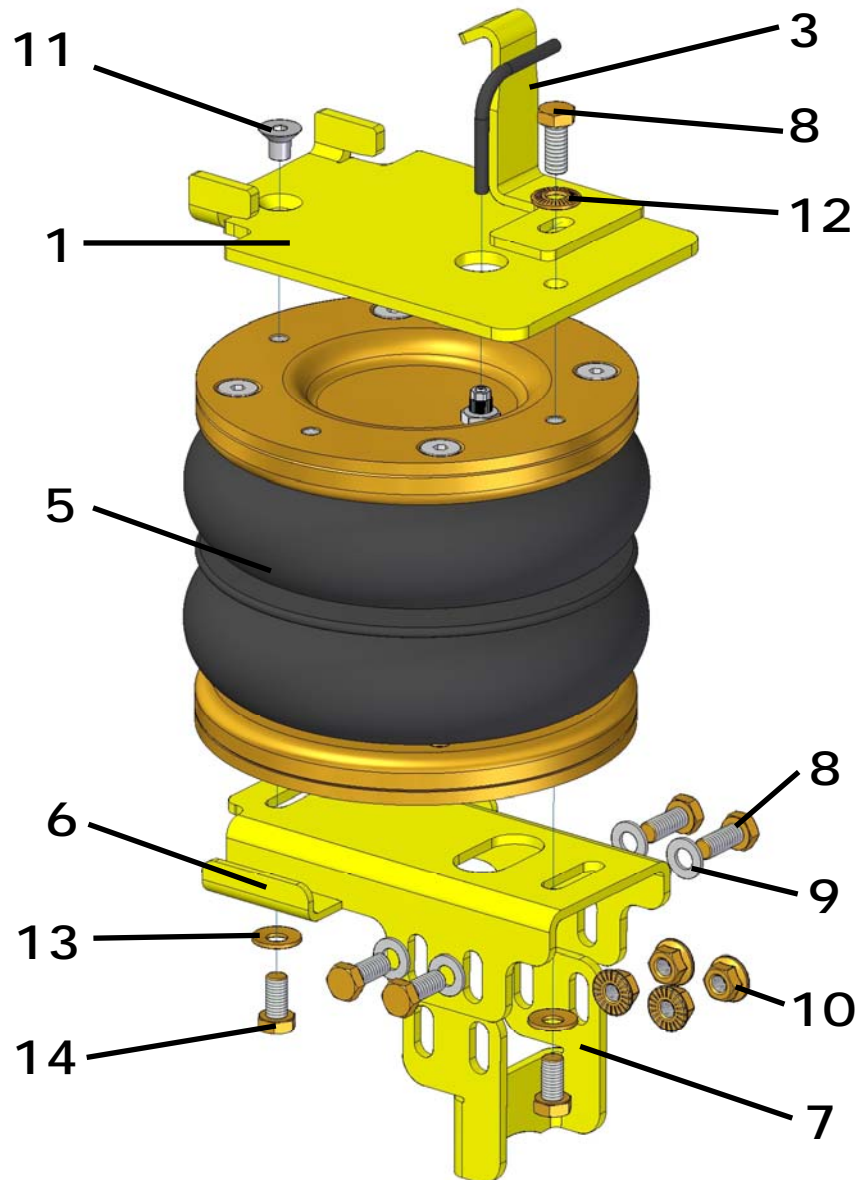
**PM85, July 2007** *Safe recovery (and repair) of buses and coaches fitted with air suspension*

The uniform resource locator (URL) for this document is...

<http://www.hse.gov.uk/PUBNS/pm85.pdf>

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4. COMPLETE ASSEMBLY



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Number	Part Number	Description	Quantity
1	73.06.00.1.01.01	Top bracket left	1
2 *	73.06.00.1.02.01	Top bracket right	1
3	73.06.00.1.01.02	Top bracket left fixation	1
4 *	73.06.00.1.02.02	Top bracket right fixation	1
5	OP.LB.170-2.CPL	Air bellow 170/2	2
6	52.07.00.1.04	Lower bracket left and right	2
7	21.10.00.1.04.03	Lower bracket L + R support	2
8	DIN 933 M8 x 20	Hexagon bolt	10
9	DIN 125A M8	Washer	8
10	DIN 9623 M8	Flange nut	8
11	DIN 7991 M8 x 12	Countersunk bolt	2
12	M8	Disc spring washer	2
13	d8.5 x D30 x s1,5	Washer	4
14	DIN 933 M8 x 16	Hexagon bolt	4

\* right side not in the assembly drawing

Not in the assembly drawing...

- Tie wraps
- Blue hose
- Inflate valves (or option)
- Declaration of conformity
- Installation manual

## 5. INSTRUCTIONS FOR INSTALLATION



### Preparation and Precaution

Before beginning installation, ensure that you have sufficient clearance between the axle and the chassis. Use a jack if necessary. Install at one side of the vehicle at a time.



Pay attention to your safety at all times during installation - always use axle stands to support the vehicle!



The position of the axle stands should be under the chassis NOT under the axle!

### 5.1 Recommended Tightening Torque

During fitting of the air suspension system, it is recommended that nuts and bolts are tightened in accordance with the following table...

METRIC TORQUE CHART IN N.m		
SIZE	CLASS 8.8	CLASS 10.9
M6 x 1	9.9	14.0
M8 x 1.25	24.0	34.0
M10 x 1.5	48.0	67.0
M12 x 1.5	61.0	89.0
M16 x 2	200.0	285.0

- When both the bolt and nut are made from steel use either class 8.8 or 10.9
- For all other materials, tightening torque is left to the discretion of a person skilled in the art

The following instructions make reference to the diagrams on pages 15 to 17 inclusive.

### 5.2 Preparation

1. Secure the front wheels, use wheel chocks on both sides of both front wheels.
2. Take the ground terminal from the battery when work to electricity is involved.
3. Lift the rear of the vehicle till there is working space of approximately 15 cm between bump stop and rear axle.

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### 5.3 Attaching lower plate to the axle

1. Remove the U-bolts (picture 2)
2. Install bracket pos. 7 page 6 with the screws M8x 20, washers and nuts to bracket pos. 6 page 7.
3. Don't tighten the nuts.
4. Position and align the lower bracket and install the original U-bolts (picture 3 &4).
5. Bring the support bracket to the axle so it will support (picture 5).
6. Tighten the 4 screws (picture 5)

### 5.4 Attaching the air spring to the top plate

1. Dunlop air suspension is equipped with soft air hoses, so do as follows to make the installation easier.
2. Read for cutting etc. 5.7 page 11.
3. Remove the last 2 cm of the air hose with straight cut.
4. The black air hose is for the left side and blue for the right side.
5. Bend the air hose 30 cm .. 40cm from the end and make it air tight by putting an ty rap around it (picture 6).
6. Lead the air hose through its designated hole of the top plate. Enter from the top side (picture 6).
7. Unscrew the fixation nut of the air bellow air hose connector.
8. Put it over the (straight cut) air hose.
9. Compress the air bellow. Connect the air tube to the air spring (picture 6) this will prevent the air bellow from decompressing.
10. Connect the top plate onto the air bellow with the countersunk bolt M8 x 10 (Nr.11 page 7). Take care, the other hole (for Nr.7 page 7) is also aligned (picture 6).

### 5.5 Attaching top plate to chassis

1. Remove the black plastic cover with a long screw driver, from the opposite side, by pushing, out of the chassis.
2. Slide the small hooks of the top plate over the rebound plate of the bump stop (picture 7 & 8). Take care you don't damage the air hose.
3. Reduce the distance between the chassis and the lower bracket till app. 14cm.. 16 cm.
4. Remove the ty rap from the air hose, so the air bellow can expand. If needed you can blow a bit air in the end of the air hose with an air gun.
5. Hang the fixation bracket (Nr. 3 page 7) in the hole (where the plastic cover was removed from (picture 10)).
6. Install and tighten the screw (Nr.12 page 7) M8x 16 (picture 10 & 11). Take care that the hooks of the top plate are equally positioned.
7. Install the 2 screws and big washers (Picture 12)

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## 5.6 Fitting of Inflator Console



Your kit is supplied with one of the inflator options shown above...

- **OPTION VALVES** : Two valves and a small bracket
- **OPTION MANO** : Two valves and two independent 10-bar pressure gauges
- **OPTION 1** : Two valves in a console with two independent 10-bar pressure gauges
- **OPTION 2** : Two valves in a console with two independent 10-bar pressure gauges and a rocker on/off switch to operate the electric motor driven air compressor
- **OPTION 3** : Four valves (two for raising the vehicle ('UP') and two for lowering the vehicle ('DOWN')) in a console with two independent 10-bar pressure gauges. A pressure switch operates the electric motor driven air compressor to keep the air reservoir of 1.9-litre at pressure.



A special dashboard DIN 1 panel is available for **OPTION 1, OPTION 2 and OPTION 3**

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Mount the console in a position of your choice whereby it is firmly fixed, has some protection from the environment (particularly important for the console with gauges) and is easily accessible. Suggested possible locations include...

### 'Standard' Console...

- on the rear bumper
- at the rear beside the license plate
- on the chassis next to a rear wheel
- in a service shutter (motorhomes)
- beside the fuel cap

### 'Option 1', 'Option 2' or 'Option 3' Console...

- in the vehicle cabin, within reach and sight of the driver
- Beside, under the driver seat
- in the wall of a cupboard (motorhomes)
- in a service shutter (motorhomes)

### 'Comfort' Packages

The 'Option 2' and 'Option 3' panels, as shown above, are each part of a *Comfort Package* that is supplied with a compressor (and also an air reservoir in the case of the 'Option 3' panel) for ease of spring inflation and ride height setting. For further information please ask your dealer.

The photograph below shows all of the parts of Comfort Package 'Option 2'...



Comfort Package 'Option 2'

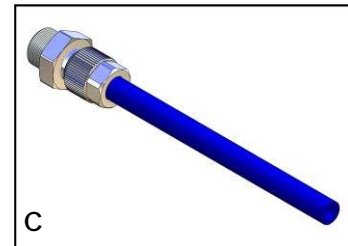
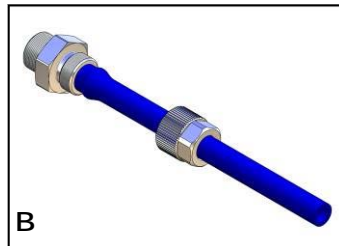
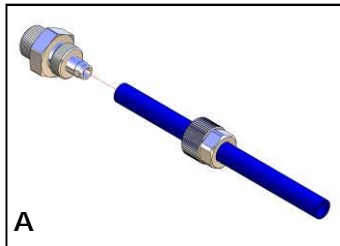
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## 5.7 Tube Connection and Disconnection, Cutting and Routing

### Connection and Disconnection

Tubes are connected as shown by the diagrams below...



- A. Slide a nut over the end of the tube
- B. Push the tube onto the connector as far as possible
- C. Feed the nut up to the connector, fully tighten by hand and finally tighten one additional turn using spanners

### Cutting

To achieve good sealing and air-tight fitting of tube ends to their connecting parts, it is very important to cut tubing cleanly and squarely. A dedicated guillotine action tubing cutter is recommended, or a craft knife if such a tool is not available. Do not use electrician's side cutters.



A dedicated tubing cutter -  
**Recommended**



Electrician's Side Cutters  
**NOT Recommended**

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### Routing

Study the underside of the vehicle and decide how to route each branch of the air circuit...

- To minimise the risk of chafing, avoid running tubing over metal edges as much as possible
- Avoid close proximity to heat sources such as the exhaust assembly
- Choose a route that provides as much protection as possible from dirt, debris and any solid objects that may impact the underside of the vehicle

It is recommended that tubes are guided alongside brake lines as much as possible.



Use cable ties ('tie wraps') to secure tubing to the chassis, taking care not to over-tighten them.

### 5.8 Spring Inflation

Once installation of the air assist kit is complete, inflate the springs to achieve the desired ride height via the inflator console taking careful note of the following...



#### Maximum and Minimum Pressure

**Maximum Pressure 7.0bar**

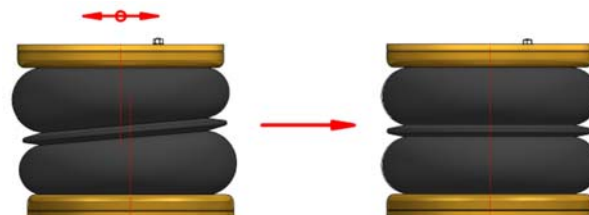
**Minimum Pressure 0.5bar**

Do not exceed 7.0bar (101psi), which is the recommended maximum charge pressure for the air springs.

The springs may be deflated if the vehicle is to be stored for a lengthy period without use, but a pressure of at least 0.5bar (7.25psi) should be maintained at all times in order to avoid possible compression damage to the springs.

With the vehicle standing at the desired ride height, it is recommended that the height of the bellow itself should be between 11cm and 15 cm.

### 5.9 Spring Alignment



Spring out of alignment  
mounting plate axes offset

Spring in alignment  
mounting plates parallel  
and coaxial

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1. With the vehicle standing at the desired ride height, ensure that the springs are correctly aligned as illustrated above and then tighten the bolts to secure the bellow to both the upper and the lower mounting brackets.
2. Always check if the air bellow won't touch any obstacle

### 5.10 Maintenance

Following installation, it is recommended that all metal parts are coated with a protective substance such as body wax.

The system does not require very much maintenance other than...

1. to maintain air pressure in the springs. Much like a tyre, the system may lose a little air over time.
2. to keep the air bellows clean. It is suggested that, when washing the vehicle, the bellows are inspected and cleaned as necessary (preferable by spraying). Look in particular for stones or grit trapped between convolutes, as this may damage the bellow.
3. Check before and after the winter period the wax coating. Re-wax when necessarily

### 5.11 Check List

Before driving the vehicle following completion of installation of the auxiliary air suspension system, please check...

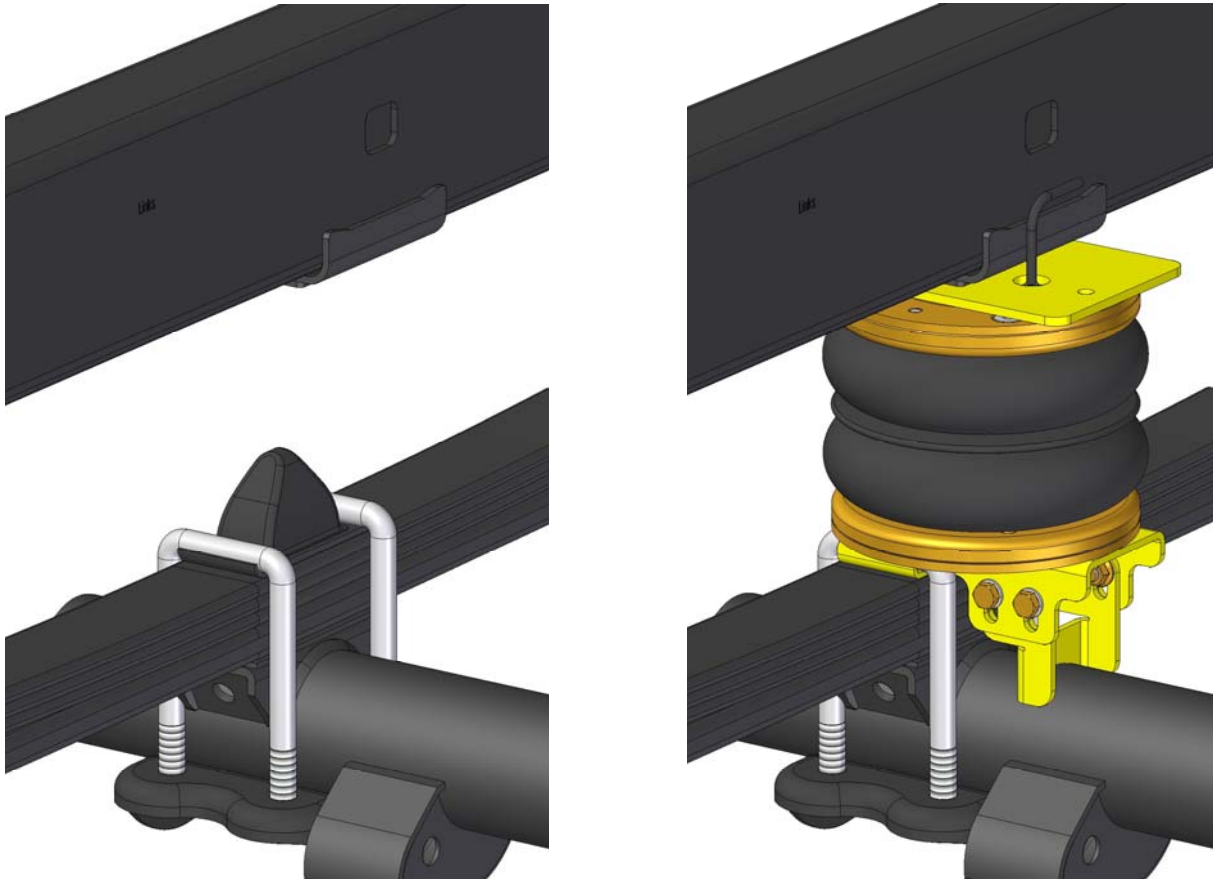
- |   |                          |
|---|--------------------------|
| ...all bolts tightened to the recommended torque (Page 8)?        | <input type="checkbox"/> |
| ...air springs set in alignment (Section 5.9)?                    | <input type="checkbox"/> |
| ...enough free space around the air springs to avoid wearing?     | <input type="checkbox"/> |
| ...all metal parts wax coated (Section 5.10)?                     | <input type="checkbox"/> |
| ...manufacturer's declaration form completed and a copy returned? | <input type="checkbox"/> |



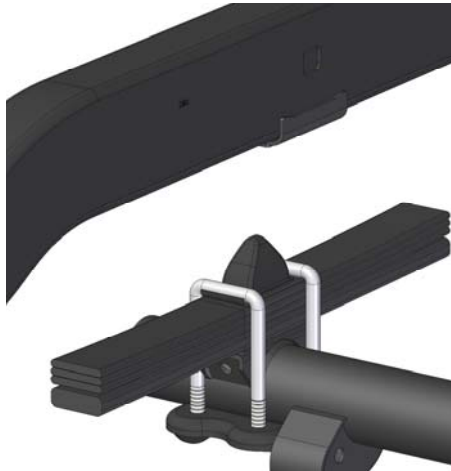
A wait of 24 hours is recommended in order to ensure that the vehicle has maintained its stance and that there are no air leaks present.

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5.12 Installation Drawings



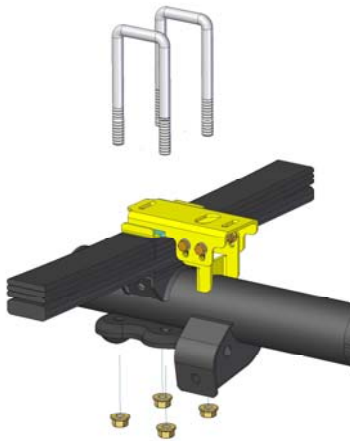
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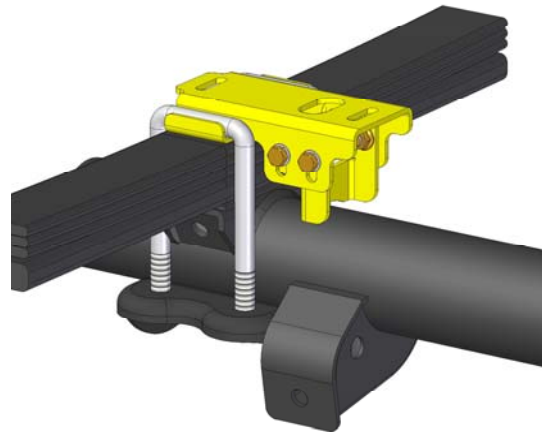
1



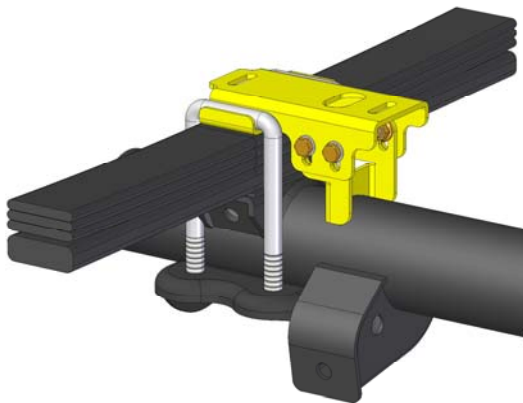
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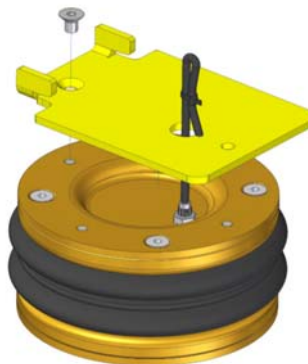
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4

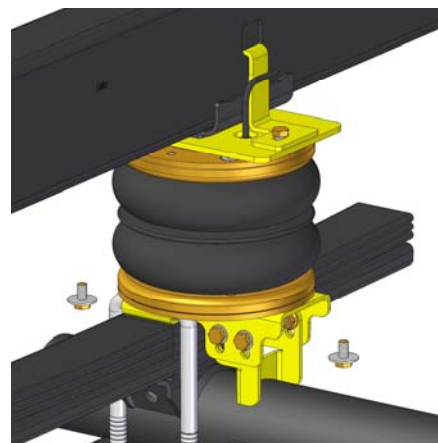
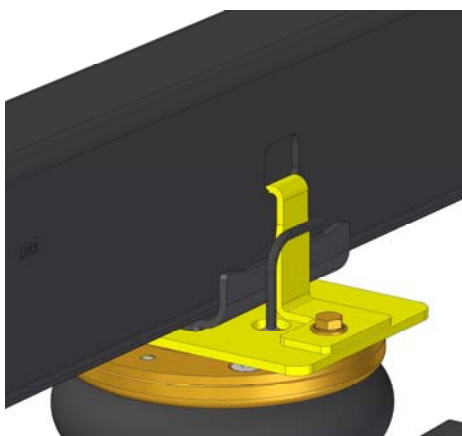
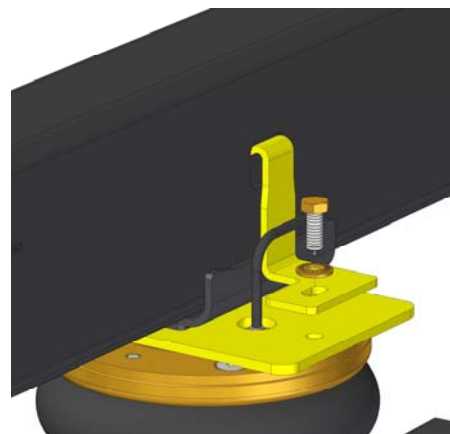
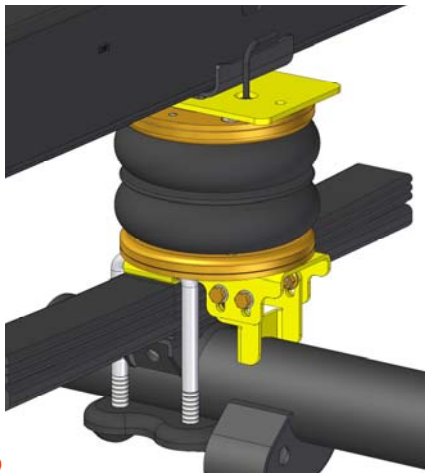
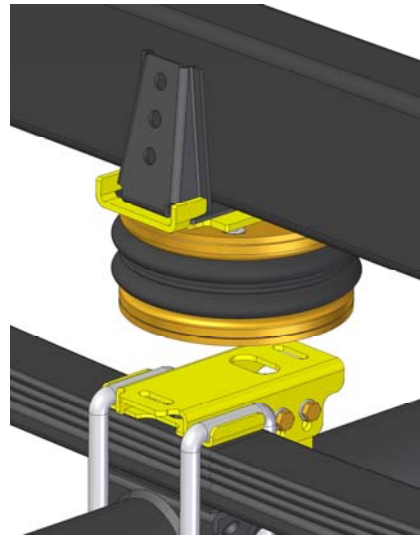
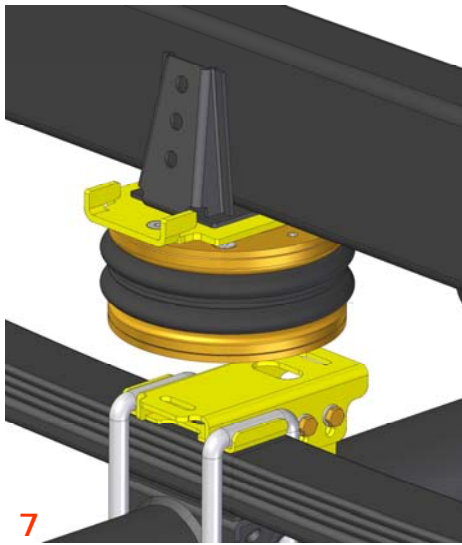


5



6

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## 6. EPILOGUE

DSC Nederland hopes that you enjoy the benefits that your *DUNLOP* air suspension system will provide for you. To ensure optimal performance, we advise that you have your system checked frequently by qualified personnel. As recommended in the fitting instructions, it is important to coat all the steel parts with a protective substance such as body wax.

### **IMPORTANT : Manufacturer's Declaration Form**

**A manufacturer's declaration form is provided with your kit. Following installation of the kit please ensure that this form is completed, signed by a qualified fitter and a copy is returned to DSC Nederland by post, fax or e-mail. Our e-mail address is: [info@dunlopsystems.nl](mailto:info@dunlopsystems.nl)**

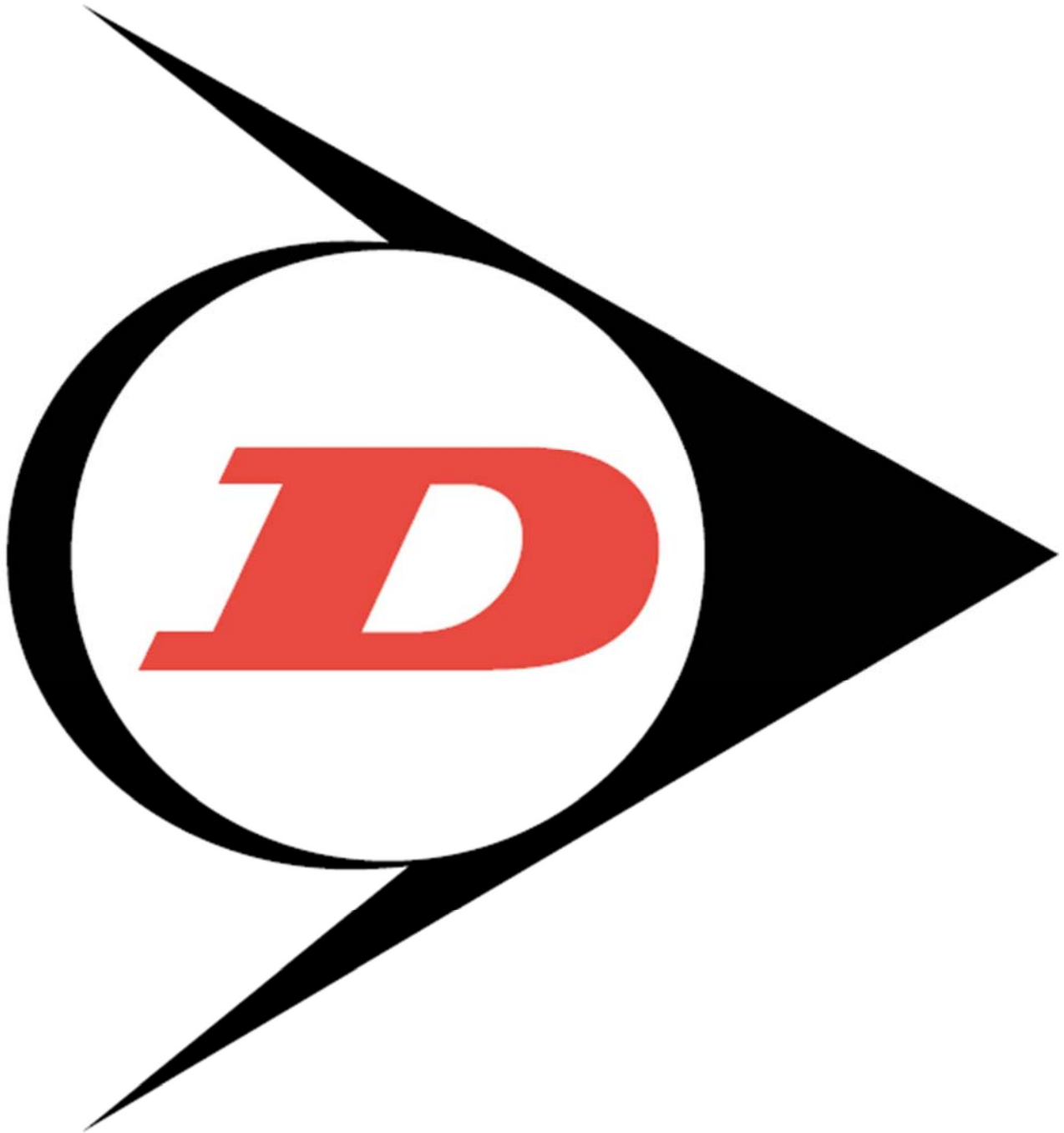
As a condition of your warranty, modifications to the system may only be carried out by personnel of DSC Nederland.

### **Enquiries**

For general enquiries please contact one of our dealers. You can find them on our website.

[www.dunlopsystems.nl](http://www.dunlopsystems.nl)





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